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EARTH PENETRATOR WEAPON SYSTEM DESIGN (U)

W. J. PATTERSON AND N. A. LAPETINA; SANDIA NATIONAL LABORATORIES

PRESENTED AT THE

AIAA BMO FUTURE SYSTEMS

AND

MISSILE SYSTEMS TECHNOLOGY WORKSHOP

MARCH 22 - 25, 1988

SAN BERNARDINO, CA.



WJP/5165/3-88

DEPARTMENT OF ENERGY DECLASSIFICATION REVIEW	
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NAME: Nancy Connelly	1 CLASSIFICATION CHANGED TO:
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Classified by S. J. Nevil, Drg 5165
Title Earth Penetrator Weapon Development Division
Date 12/21/88

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INTRODUCTION

Design rationale for the mechanical design (shapes, mass properties, and materials) of the Earth Penetrator Weapon (EPW) is discussed. The major subsystems are defined; the major factors affecting the mechanical design of the EPW system, such as target and delivery system considerations, terradynamic stability, and structural survivability, are examined. Two EPW designs are presented. An overview of the EPW field test program is provided. Finally, EPW weight reduction, including lighter weight materials, is also discussed.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

W. J. PATTERSON AND N. A. LAPETINA; SANDIA NATIONAL LABORATORIES

INTRODUCTION

MAJOR EPW SUBSYSTEMS

EPW SYSTEM DESIGN RATIONALE

TEST PROGRAM

WEIGHT REDUCTION



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MAJOR EPW SUBSYSTEMS

The EPW design consists of three major subsystems: (1) nuclear package, (2) weapon electrical system (WES), and (3) EPW case. The nuclear laboratories (Los Alamos National Laboratory and Lawrence Livermore National Laboratory) are responsible for the design of the nuclear package and Sandia National Laboratories are responsible for the design of the WES and EPW case.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

MAJOR EPW SUBSYSTEMS

EPW CASE

NUCLEAR SYSTEM

WARHEAD ELECTRICAL SYSTEM



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FIGURE OF GENERIC EPW SYSTEM DESIGN

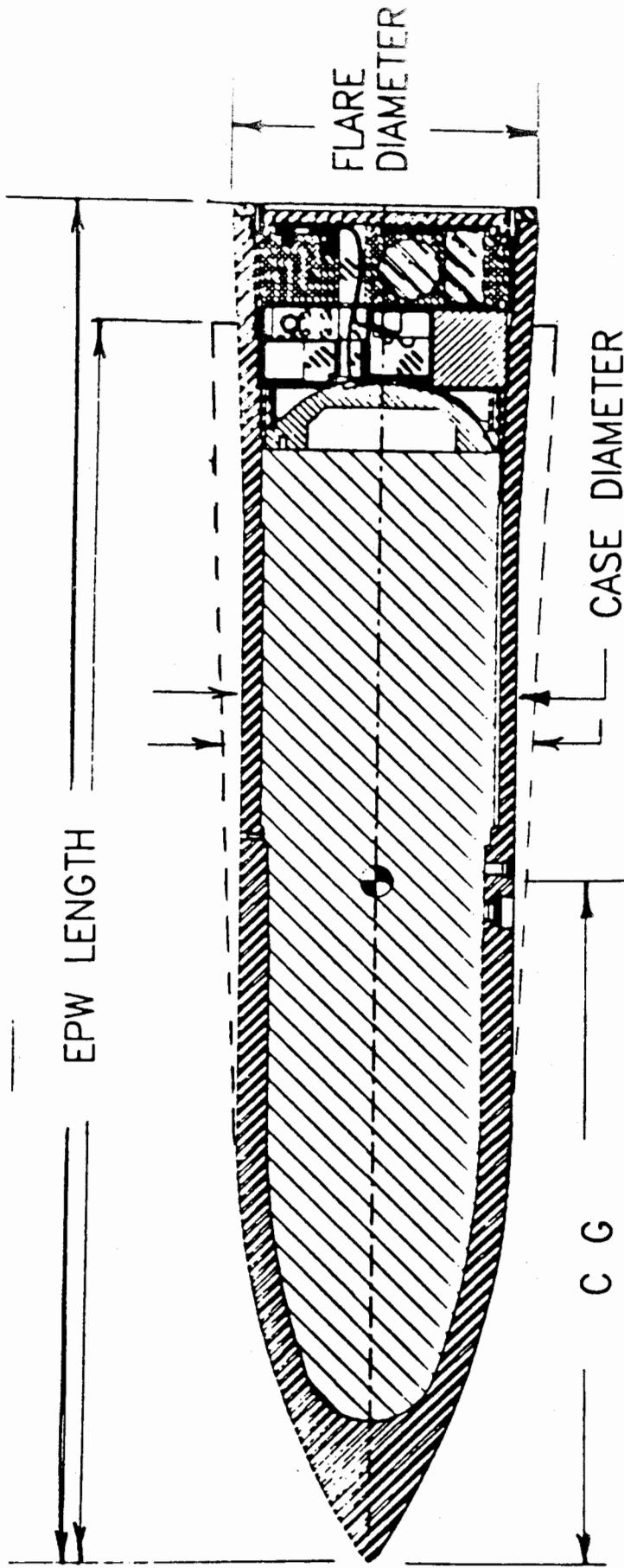
This figure illustrates a typical EPW system design where the nuclear and WES assemblies are packaged in the EPW case. The WES is typically located in the aft section to simplify assembly. The physical properties of an EPW are typically characterized by its overall length, average diameter, weight, and center of gravity (CG) location.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN



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EPW SYSTEM DESIGN RATIONALE

The EPW design was based on an evolutionary process which consisted of:

- (1) a concept study to generate a preliminary EPW design including size and shape estimates of the nuclear and WES assemblies,
 - (2) a design of an EPW case based on these estimates and present earth penetration/terradynamic technology,
 - (3) an evaluation of the EPW case design through a coupled experimental/analytical program utilizing most recent understanding of target characteristics,
- Note: A "bona fide" EPW case must be designed prior to the development and test evaluation of the nuclear and WES assemblies.
- (4) an assessment of nuclear system packaging/interface requirements, and
 - (5) a WES design to meet the necessary requirements.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

EPW SYSTEM DESIGN RATIONALE

REQUIRED INFORMATION FOR FIRST DESIGN ITERATION

EPW CASE DESIGN

TERRADYNAMIC CONSIDERATIONS

TARGET CHARACTERISTICS THAT IMPACT EPW SURVIVABILITY

NUCLEAR SYSTEM LOCATIONS

WARHEAD ELECTRICAL SYSTEM CONCERNS



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REQUIRED INFORMATION FOR FIRST DESIGN ITERATION

Information required for the first design iteration includes a definition of the targets, type of delivery systems available, and estimate of nuclear yield required to destroy the targets. The target definition must describe the underground structures (for nuclear yield study) and surrounding geologies (for nuclear yield and penetrator survivability studies). The delivery systems presently under consideration are ICBMs (with MaRV to tailor the impact conditions to EPW survivability limits), cruise missiles, and gravity bombs. This information is then used, by system analysts, and to determine the nuclear yield required to destroy the targets of interest. Once the required yield range is established, the design begins by integrating the EPW case and WES with the nuclear package.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

REQUIRED INFORMATION FOR FIRST DESIGN ITERATION

TARGET SET DEFINITION

LOCATION, DEPTH, SIZE AND HARDNESS OF STRUCTURES

SITE GEOLOGY, SOIL AND ROCK MATERIAL PROPERTIES, TOPOLOGY,

POTENTIAL DELIVERY SYSTEMS

ICBM, CRUISE MISSILE, OR GRAVITY BOMB

ESTIMATE OF NUCLEAR YIELD REQUIRED TO DESTROY TARGETS



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EPW CASE DESIGN CONSIDERATIONS

The EPW case design consists of defining the internal and external contours and selecting the appropriate case material. The internal definition is driven by the dimensions and load bearing requirements of the nuclear and WES assemblies. The external definition, though somewhat reflective of the inner contour, is driven by minimizing the length, diameter, and weight while considering its terradynamic stability and structural survivability. Candidate EPW case materials must have high strength combined with high fracture toughness such

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

EPW CASE DESIGN CONSIDERATIONS

INTERNAL CASE SIZING

DIMENSIONS DEPENDENT ON NUCLEAR SYSTEM AND WARHEAD
ELECTRICAL SYSTEM (WES) DESIGNS

EXTERNAL CASE SIZING

DIMENSIONS OPTIMIZED FOR MINIMUM LENGTH, DIAMETER
AND WEIGHT BUT MUST CONSIDER:

TERRADYNAMIC STABILITY

WORST CASE STRUCTURAL LOADING

DELIVERY SYSTEM ACHIEVABLE IMPACT CONDITIONS

CASE MATERIAL

HIGH STRENGTH STEEL WITH HIGH FRACTURE TOUGHNESS



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TERRADYNAMIC CONSIDERATIONS

The EPW design must consider two primary terradynamic issues which affect survivability of the WES and nuclear system: stability and structural loading. The EPW stability is strongly influenced by its nose shape, CG location, and length-to-diameter ratio (L/D). The EPW structural loading (i.e., deceleration loads) is strongly dependent also on its nose shape and on its weight-to-cross sectional area ratio (W/A).

Factors, other than those associated directly with the EPW design, which also influence stability and structural loading include target properties, surface features, and impact conditions.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

TERRADYNAMIC CONSIDERATIONS

EPW STABILITY STRONGLY INFLUENCED BY:

EPW STRUCTURAL LOADING PRIMARILY INFLUENCED BY:

NOSE SHAPE (SHARPER NOSED EPW RESULTS IN LOWER LOADS)

WEIGHT TO CROSS SECTIONAL RATIO, W/A

STABILITY AND STRUCTURAL LOADING ALSO STRONGLY DEPENDENT ON:

TARGET PROPERTIES

SURFACE FEATURES

IMPACT CONDITIONS



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EARTH PENETRATOR WEAPON SYSTEM DESIGN

TARGET CHARACTERISTICS THAT IMPACT EPW SURVIVABILITY

HARDNESS

CONFINED SHEAR STRENGTH (PRESSURE DEPENDENT)

VOLUMETRIC COMPRESSIBILITY

DENSITY

MOISTURE CONTENT

IRREGULARITIES (INDUCE LARGE LATERAL LOADS)

BUILDINGS

RUBBLE

BOULDERS

TREES

TARGET NON HOMOGENEITY



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WES DRIVERS

The primary function of the WES is to provide arming, fuzing, and firing functions with high reliability and a very high degree of nuclear safety. The WES design must also consider compatibility with the delivery system (DOD interface), and the fuzing options (including airburst, contact, and time-delay). However, there are two unique issues that could make designing and packaging a WES for EPW applications extremely difficult.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

WARHEAD ELECTRICAL SYSTEM DRIVERS

NUCLEAR SAFETY

DELIVERY SYSTEM INTERFACE

RUGGED, RELIABLE, FLEXIBLE PACKAGING

MULTIPLE FUZING OPTIONS

AIRBURST, CONTACT, AFTER PENETRATION, SYNCHRONOUS



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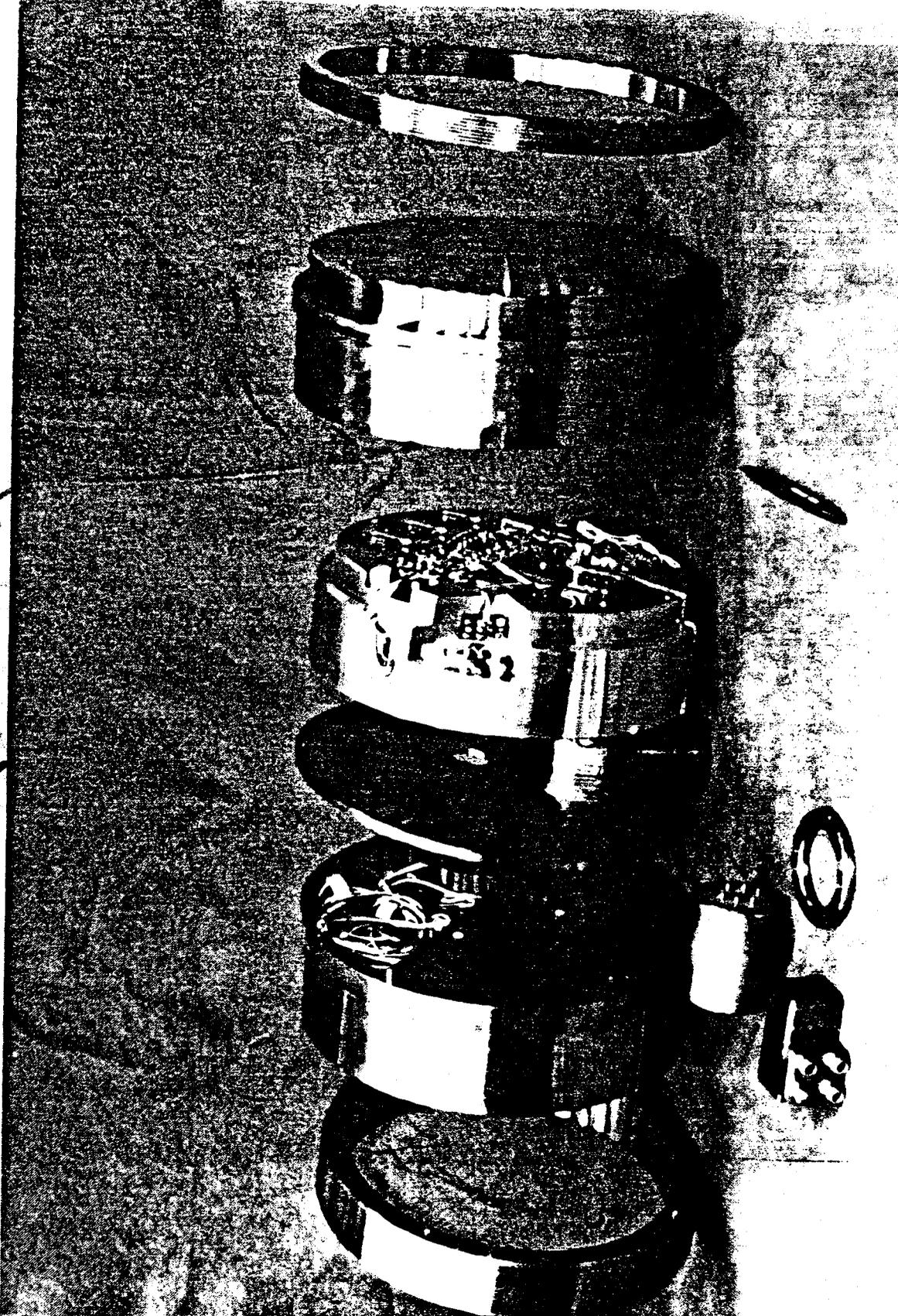
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FIGURE OF EPW WES EXAMPLE DESIGN

Packaging WES components to survive EPW loads has proven to be a difficult task. Past experience, along with recent field tests, offers guidelines for survivable WES packaging designs which include rigid support structures to minimize displacement between subassemblies, elimination of all unnecessary air voids, preloading major subassemblies, and encapsulating subassemblies with rigid potting material such as GMB epoxy.

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TAPERED AFTERBODY EPW DESIGN

baseline design (e.g., physical properties, nuclear yield) include a redefinition or refinement of targets, delivery conditions, and fuzing options. In addition, improved analytical modeling capabilities for design optimization may also warrant a change to the present design.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

TAPERED AFTERBODY, EPW DESIGN

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CYLINDRICAL AFTERBODY/AFT FLARE EPW DESIGN

This figure shows the general configuration of the SEPW and gives the major dimensions, weight, and yield class.

In order to obtain maximum structural capability from the EP case, no joints are allowed. All components are inserted through the rear of the case. The forward cross-hatched section represents the nuclear system and ballast. The warhead electrical system is in the aft section.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN



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TEST PROGRAM

Since current computational tools for modeling EPW phenomena are quite limited, an extensive test program has been underway to assist in the development of the EPW. These tests--which have provided information on penetrator stability, penetration environment, and component survival--utilize launch devices (Davis or gas gun, rocket system, rocket sled track) which are capable of launching test vehicles into various targets with various impact conditions (velocity, angle of incidence, angle of attack). Onboard digital data recording packages were utilized for tests requiring strain and/or acceleration time history data.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

TEST PROGRAM

TEST PROGRAM OBJECTIVES

DEMONSTRATE STRUCTURAL INTEGRITY

DEMONSTRATE STABILITY OF PENETRATOR DESIGN

PROVIDE STRAIN AND ACCELERATION DATA FOR CODE VERIFICATION

EVALUATE EFFECTIVENESS OF COUNTERMEASURES

EVALUATE NEW EPW CASE MATERIALS

DEMONSTRATE FUNCTIONAL CAPABILITY OF WES COMPONENTS



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EARTH PENETRATOR TEST DEVICE

This figure illustrates a typical EPW test device containing an on-board data package. Scaled models were fabricated to represent the physical properties of the baseline design. Typically, the nuclear system was replaced by ballast and WES components were added to test their structural integrity. Some tests included portions of the nuclear package. All EPW test devices launched from the Davis or gas guns included either an integrated or detachable pusher plate at the aft end which was designed to withstand the high base pressure during launch. Onboard data packages were utilized either to record strain and/or acceleration data for code verification, measuring penetration environment, or for evaluating the response of nuclear or WES components.

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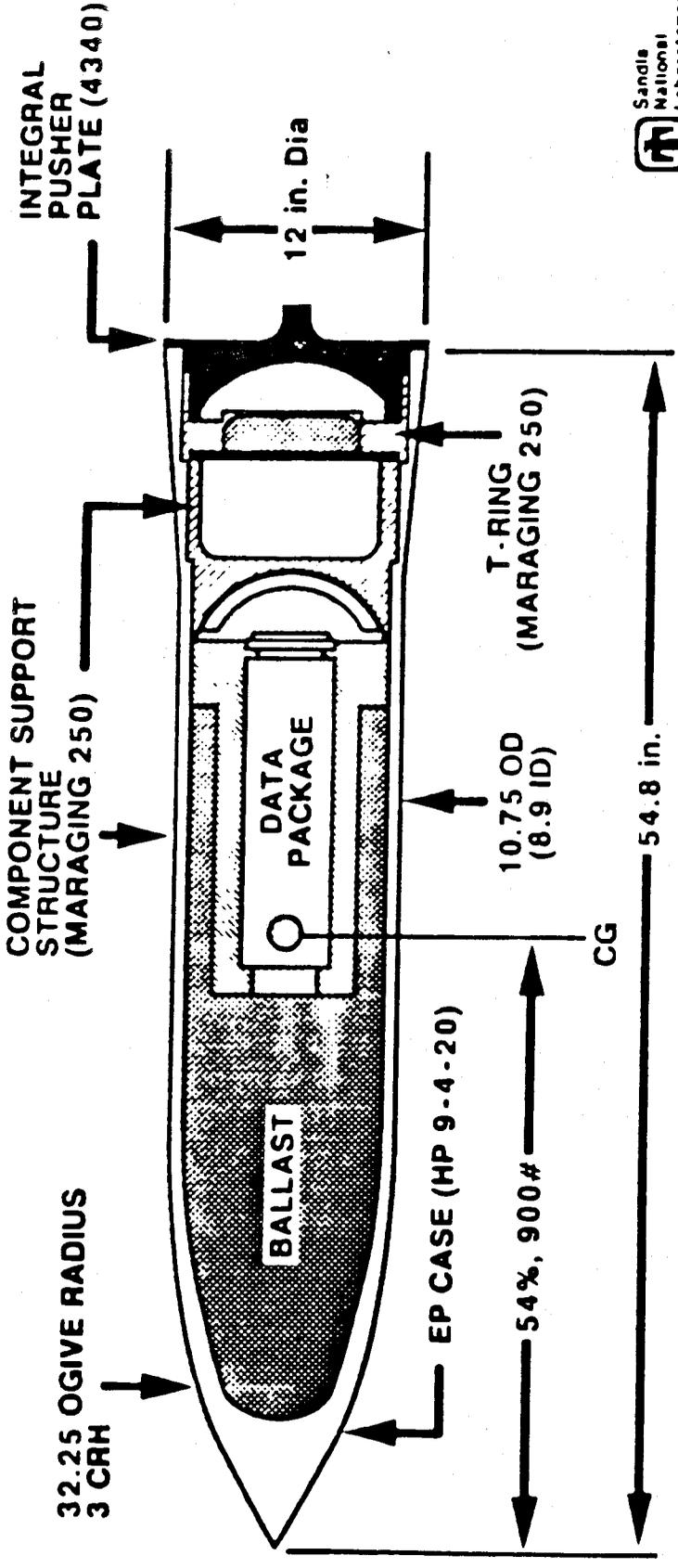
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PROPERTIES

- L/D = 5.1
- W/A = 9.9
- Wt = 900 lb
- CG = 29.6 in.
- PITCH = $2.1 \times 10^5 \text{ lb} \cdot \text{in.}^2$

EARTH PENETRATOR TEST DEVICE

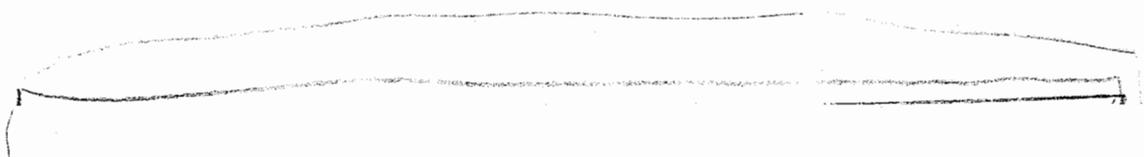


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SYSTEMS USED IN EPW STRUCTURAL TESTING



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EARTH PENETRATOR WEAPON SYSTEM DESIGN

SYSTEMS USED IN EPW STRUCTURAL TESTING

12 INCH DAVIS GUN

16 INCH DAVIS GUN (EXPECTED TO BE OPERATIONAL EARLY FY 89)

6 INCH GAS GUN (EXPECTED TO BE OPERATIONAL EARLY FY 89)

4 INCH GAS GUN

2-STAGE ROCKET SYSTEM, FIREUP - FIRE DOWN

ROCKET SLED TRACK



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Summary of EPW Davis Gun Tests

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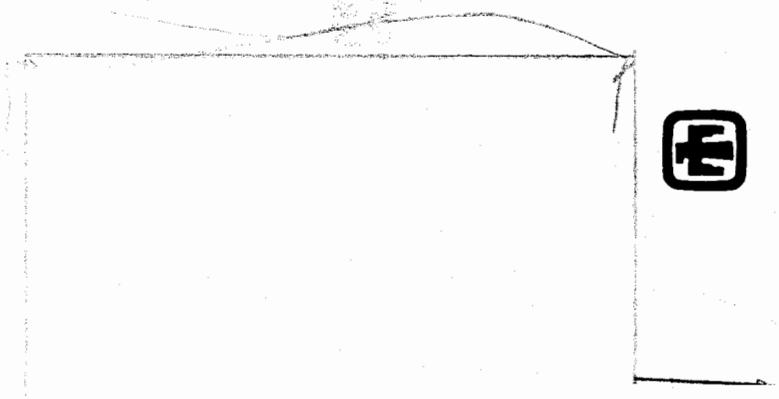
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EARTH PENETRATOR WEAPON SYSTEM DESIGN

SEPW TEST SUMMARY

NUMBER OF TESTS OBJECTIVES RESULTS



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SEPW PARAMETRIC STUDY

This figure illustrates that four criteria are used to evaluate an EPW design for a given set of impact conditions. Three criteria are used for examining the maximum velocity a system can survive.

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For the impact conditions shown, the EPW survivability is bounded above by the lateral acceleration limit and below by the minimum velocity curve. Curves such as these are used to generate velocity-gamma maps.

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EPW CASE WEIGHT REDUCTION/RATIONALE AND PENALTIES

Several DOD-related issues may warrant the need of a lighter-weight EPW (compared with the baseline weight of approximately

Possible benefits of a light-weight EPW are

- (1) extending delivery vehicle range,
 - (2) minimizing degree of modifications to current delivery vehicles, and
 - (3) maximizing the total number of EPWs that can be installed on a given delivery vehicle.
- However, there are several disadvantages of a lighter-weight EPW. Based on terradynamics, this will reduce the depth of penetration and increase the penetration loads. Other penalties include a possible reduction of the EPW structural capability and a possible increase in EPW material and fabrication costs.

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EPW WEIGHT REDUCTION

RATIONALE

OPTIMIZE DELIVERY SYSTEM RANGE

MINIMIZE DELIVERY SYSTEM INTERFACE MODIFICATIONS

MAXIMIZE TOTAL NUMBER OF MoRVs FOR A GIVEN DELIVERY VEHICLE

PENALTIES

DECREASES DEPTH OF PENETRATION AND INCREASES LOADS

COULD DECREASE STRUCTURAL CAPABILITY

COULD INCREASE MATERIAL AND FABRICATION COSTS



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EPW CASE WEIGHT REDUCTION/METHODS

Decreasing the weight of the baseline EPW design will only be achieved by modifying the EPW case design. The nuclear and WES assemblies do not offer much potential for weight reduction. The

greater strength-to-weight ratio) such as titanium, composites, or bi-metallics.

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EARTH PENETRATOR WEAPON SYSTEM DESIGN

EPW CASE WEIGHT REDUCTION METHODS

REDUCE WEIGHT OF BASELINE STEEL CASE BY RESTRICTING:

DELIVERY CONDITIONS

TARGET TYPES

USE LIGHTER WEIGHT MATERIALS

TITANIUM

HYBRID COMPOSITE (e.g. METAL PLUS GRAPHITE/RESIN)

BI-METALIC (e.g. STEEL + TITANIUM)



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EPW CASE-WEIGHT LIMIT CURVES

These curves illustrate the point that weight savings can be achieved by restricting the impact conditions.

Similarly, case weight reduction could be achieved if the EPW survivability was restricted to "softer" targets.

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HB-III Helicopter Air Drop

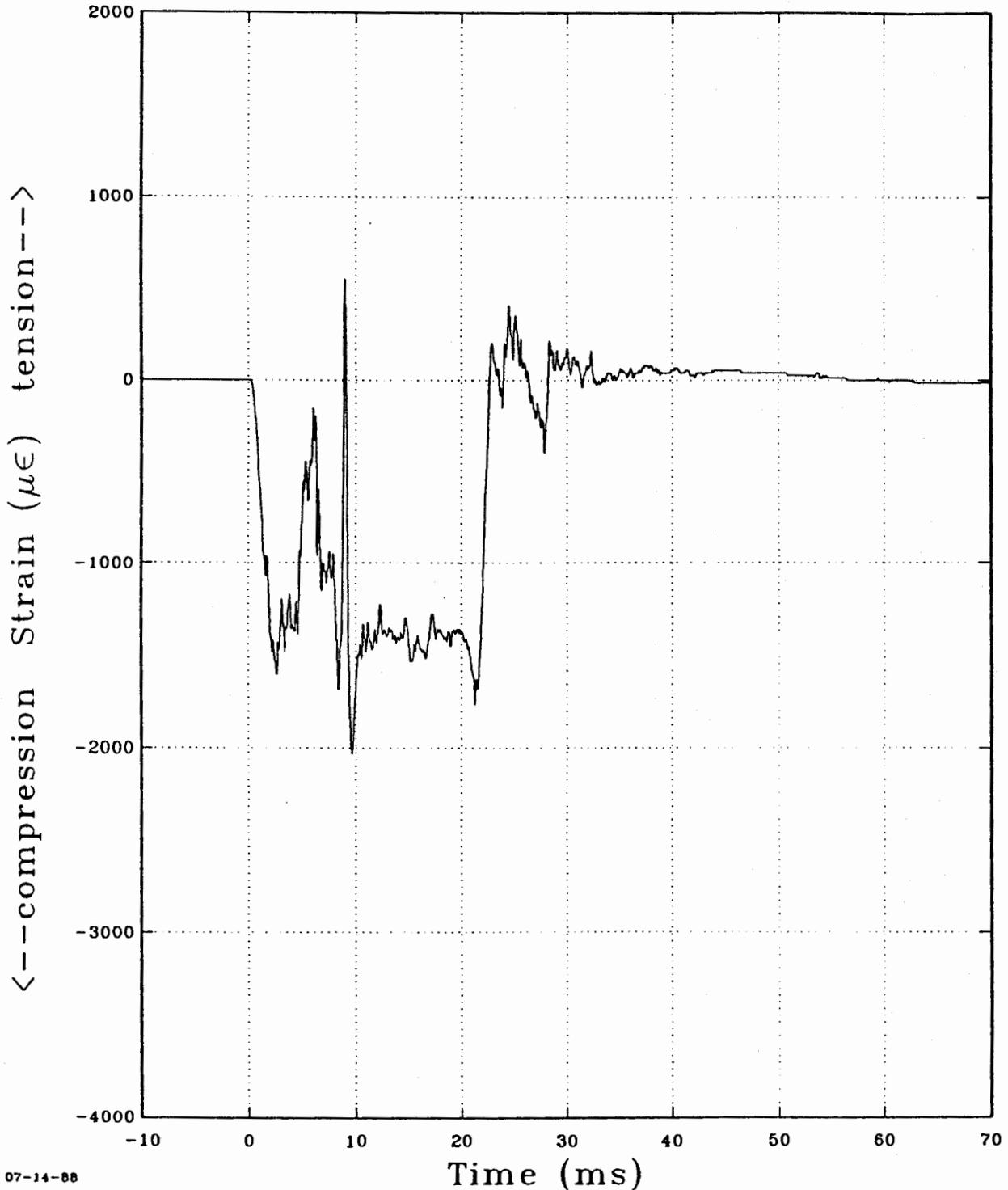
Axial Strain

(0 degrees + 180 degrees) / 2

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
02-12-88

W61-3
SSP-85



07-14-88

SNLA
5144

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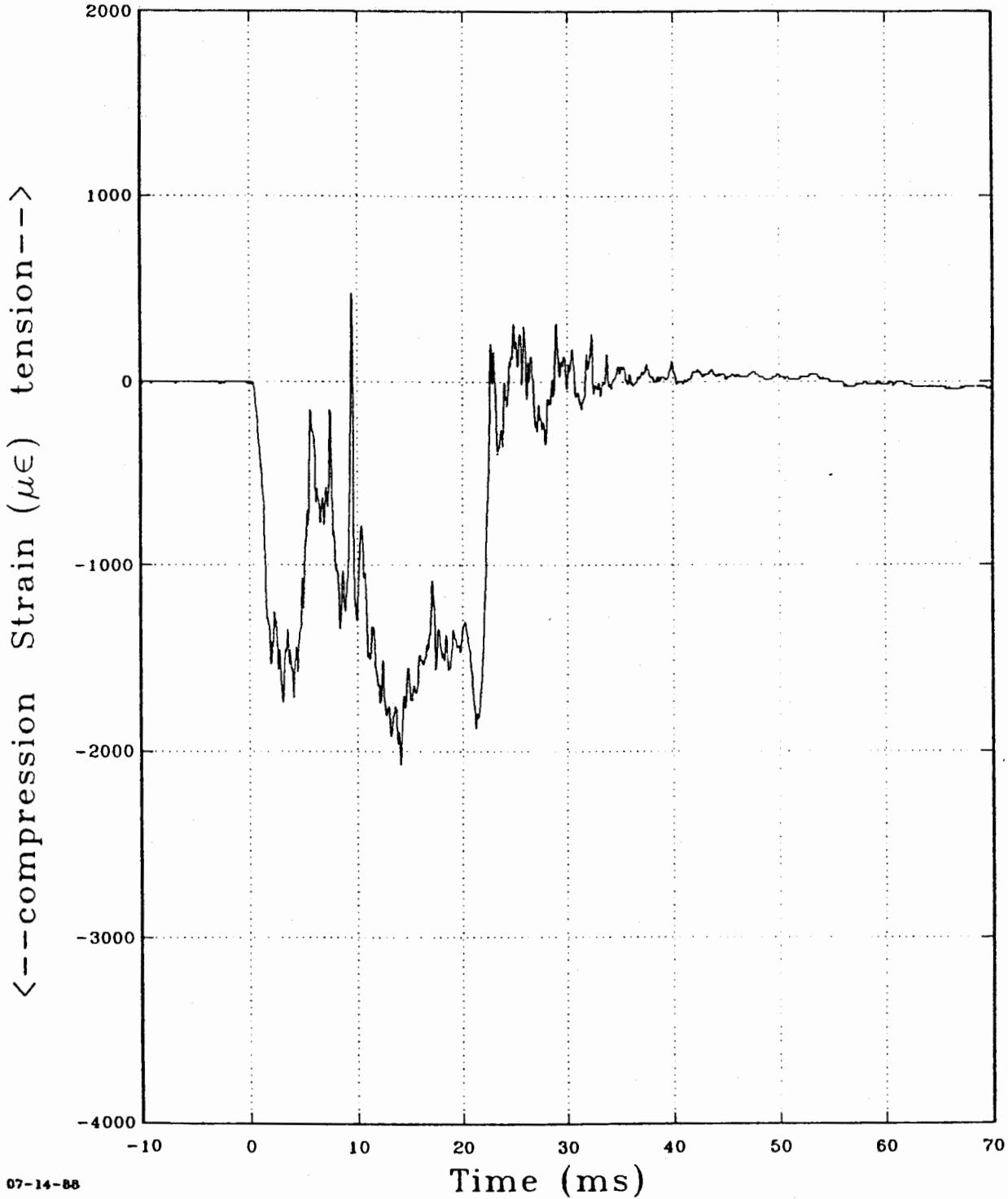
UNCLASSIFIED

HB-III Helicopter Air Drop
Axial Strain
(90 degrees + 270 degrees) / 2

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
02-12-88

W61-3
SSP-85



07-14-88

SNLA
5144

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UNCLASSIFIED

HB-III Helicopter Air Drop

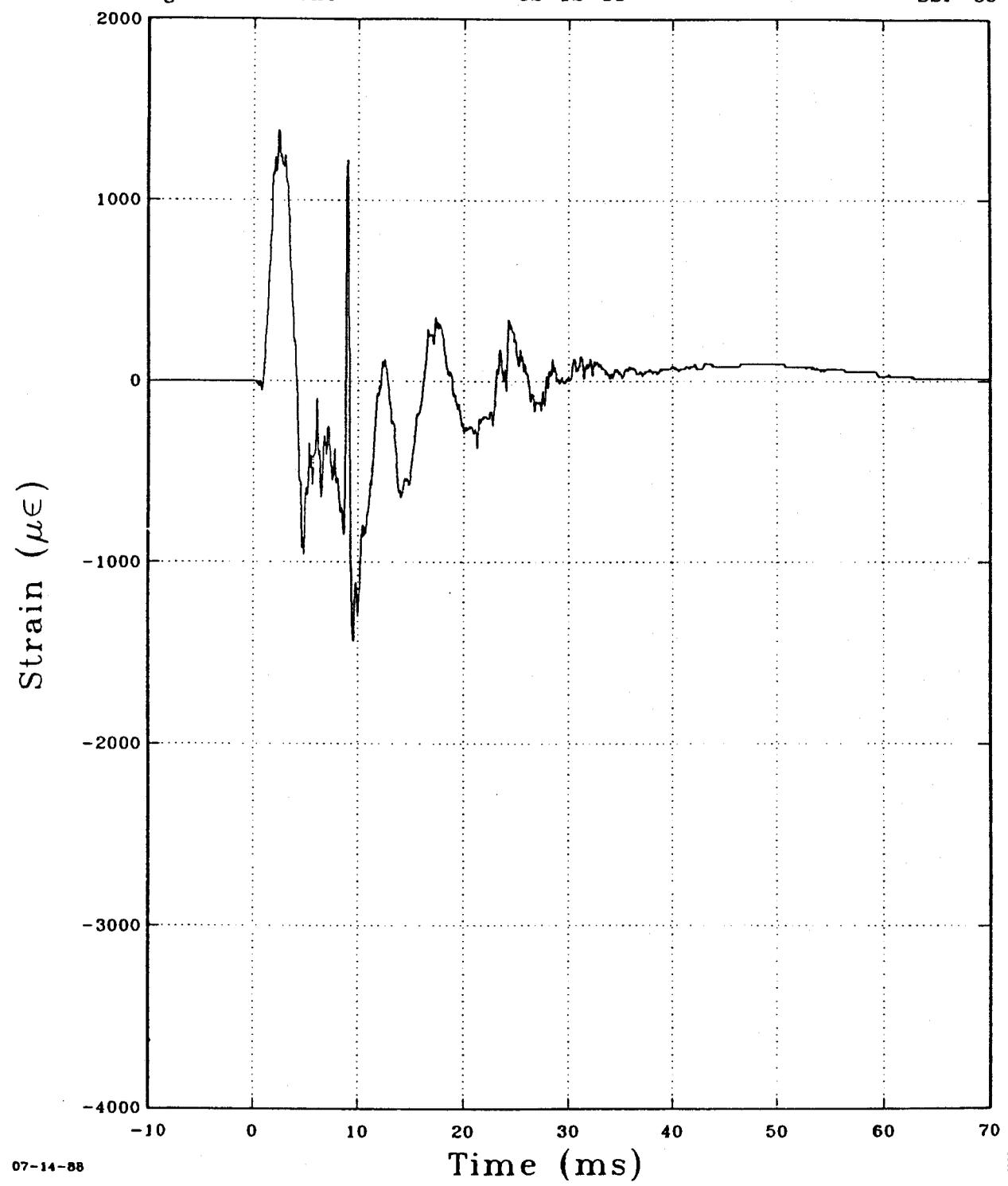
Bending Strain

(0 degrees - 180 degrees) / 2

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
02-12-88

W61-3
SSP-85



07-14-88

SNLA
5144

ADAM

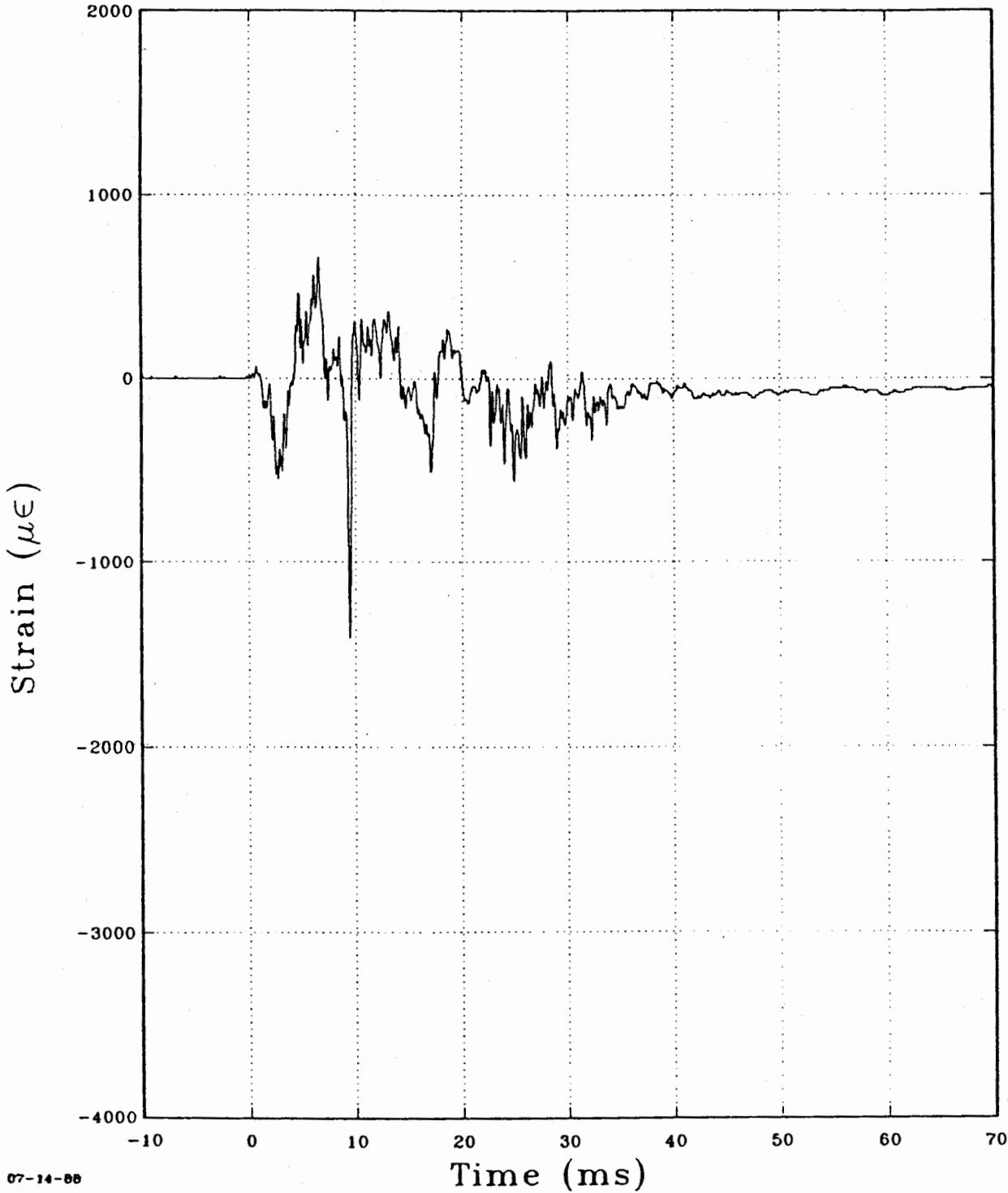
UNCLASSIFIED

HB-III Helicopter Air Drop
Bending Strain
(90 degrees - 270 degrees) / 2

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
02-12-88

W61-3
SSP-85



07-14-88

SNLA
5143

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HB-IV Helicopter Air Drop
Instrumentation Axial Acceleration

Acceleration (g)

DOE
b(3)

07-14-B

NIA
143

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HB-IV Helicopter Air Drop
Instrumentation Axial Acceleration

Acceleration (g)

DOE
b(3)

07-14-

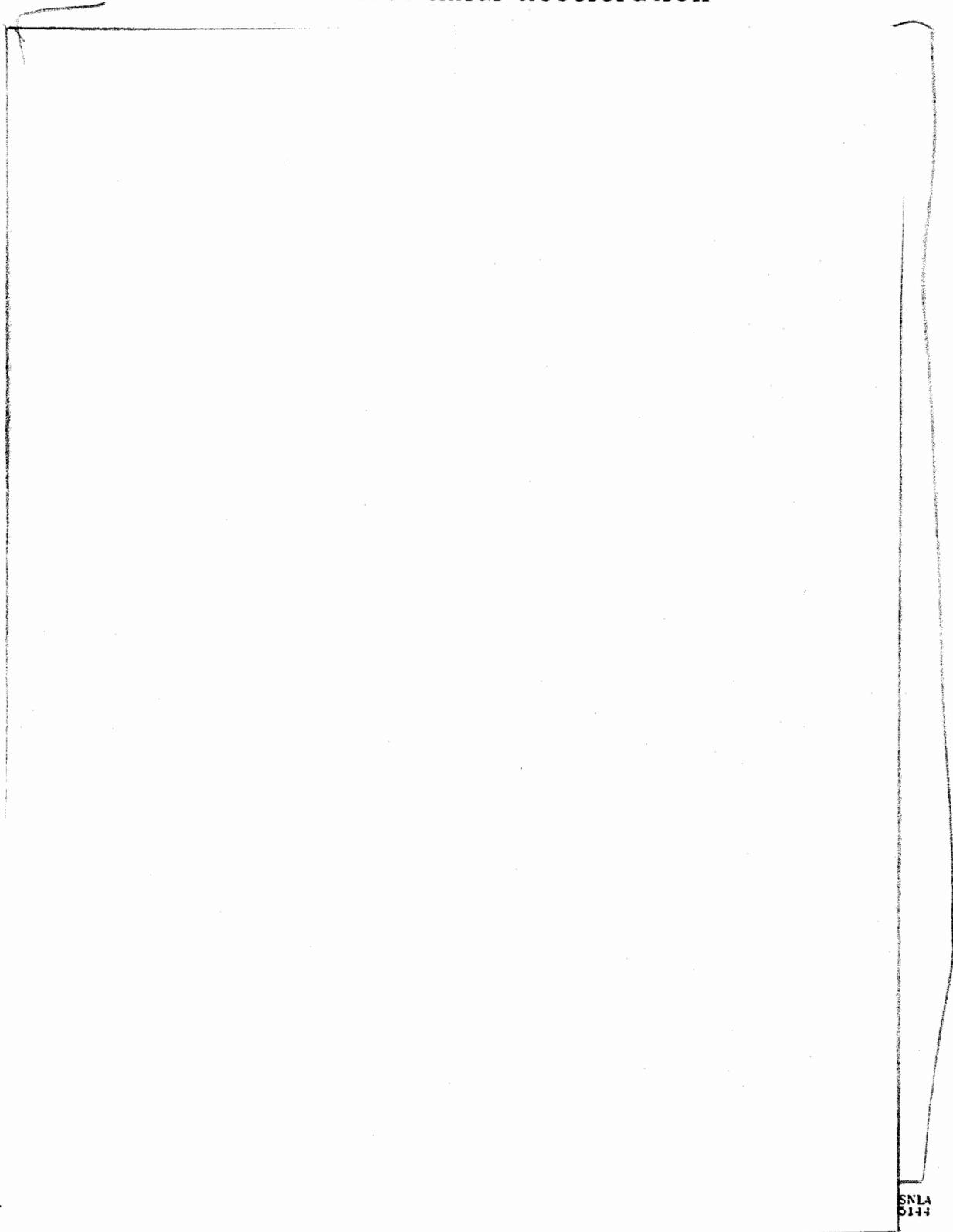
NIA
144

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HB-IV Helicopter Air Drop
First Fireset Axial Acceleration



DOE
b(3)

Acceleration (g)

07-14-

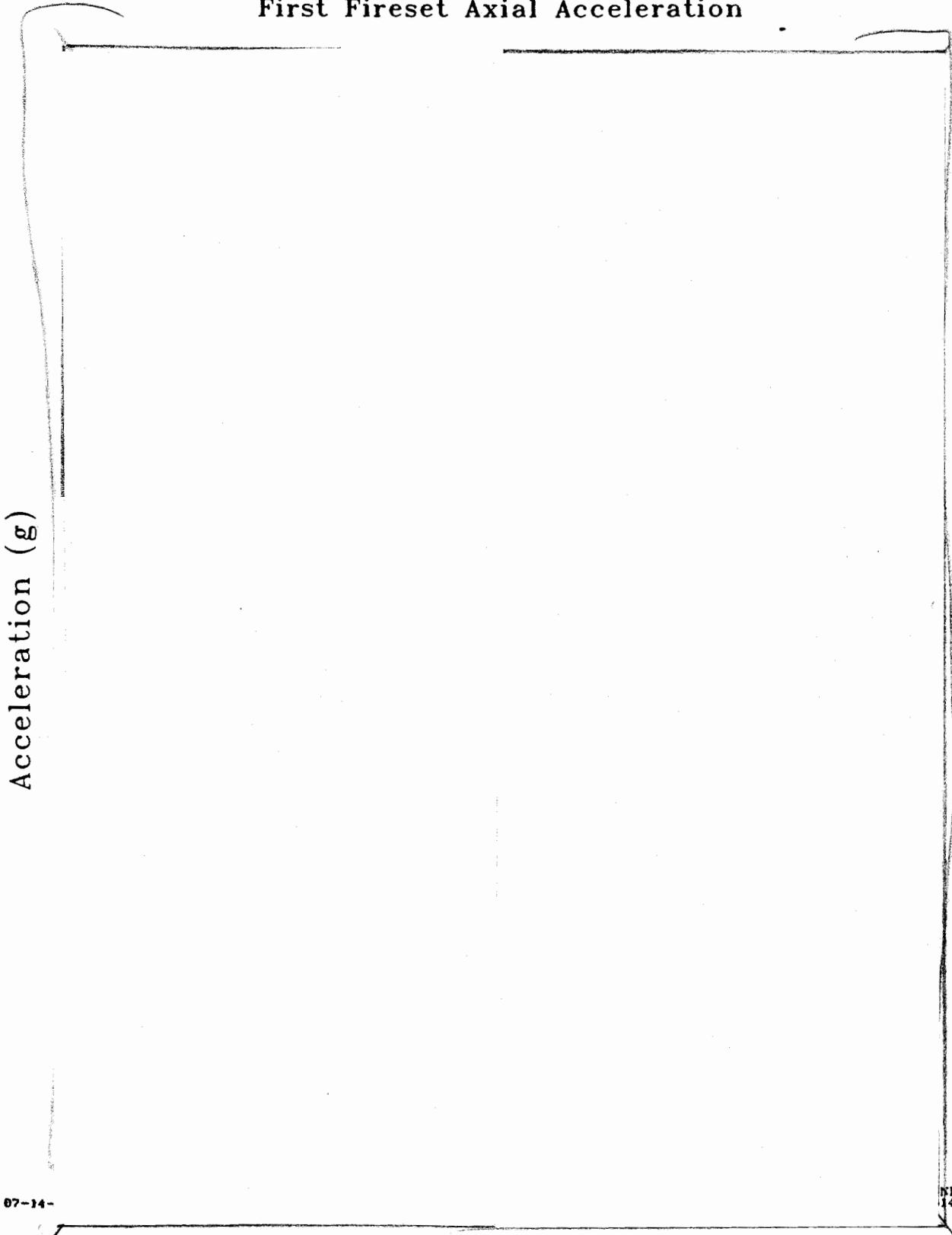
SNLA
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HB-IV Helicopter Air Drop
First Fireset Axial Acceleration



DOE
(3)

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HB-IV Helicopter Air Drop
Second Fireset Axial Acceleration

Acceleration (g)

DOE
b(3)

07-14

NLA
144

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HB-IV Helicopter Air Drop
Second Fireset Axial Acceleration

Acceleration (g)

DOE
b(3)

SKLA
2044

07-14

90

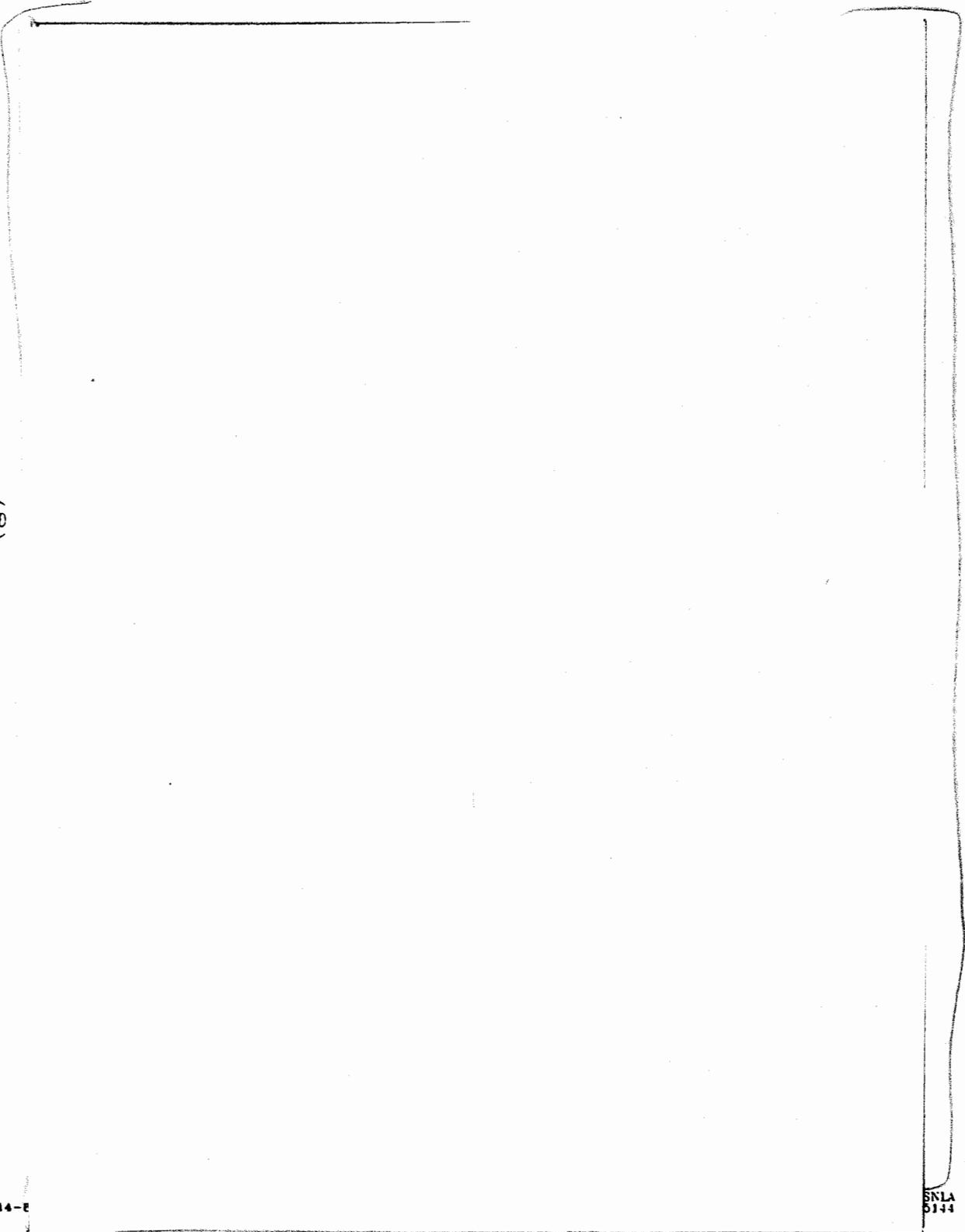
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HB-IV Helicopter Air Drop Fireset Lateral Y Acceleration



DOE
b(3)

Acceleration (g)

07-14-8

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HB-IV Helicopter Air Drop
Fireset Lateral Y Acceleration

Acceleration (g)

DOE
b(3)

07-14-88

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HB-IV Helicopter Air Drop
Fireset Lateral Z Acceleration

Acceleration (g)

DOE
63

07-14-8

144

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UNCLASSIFIED

HB-IV Helicopter Air Drop
Fireset Lateral Z Acceleration

Acceleration (g)

DOE
b(3)

07-14-01

NLA
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94

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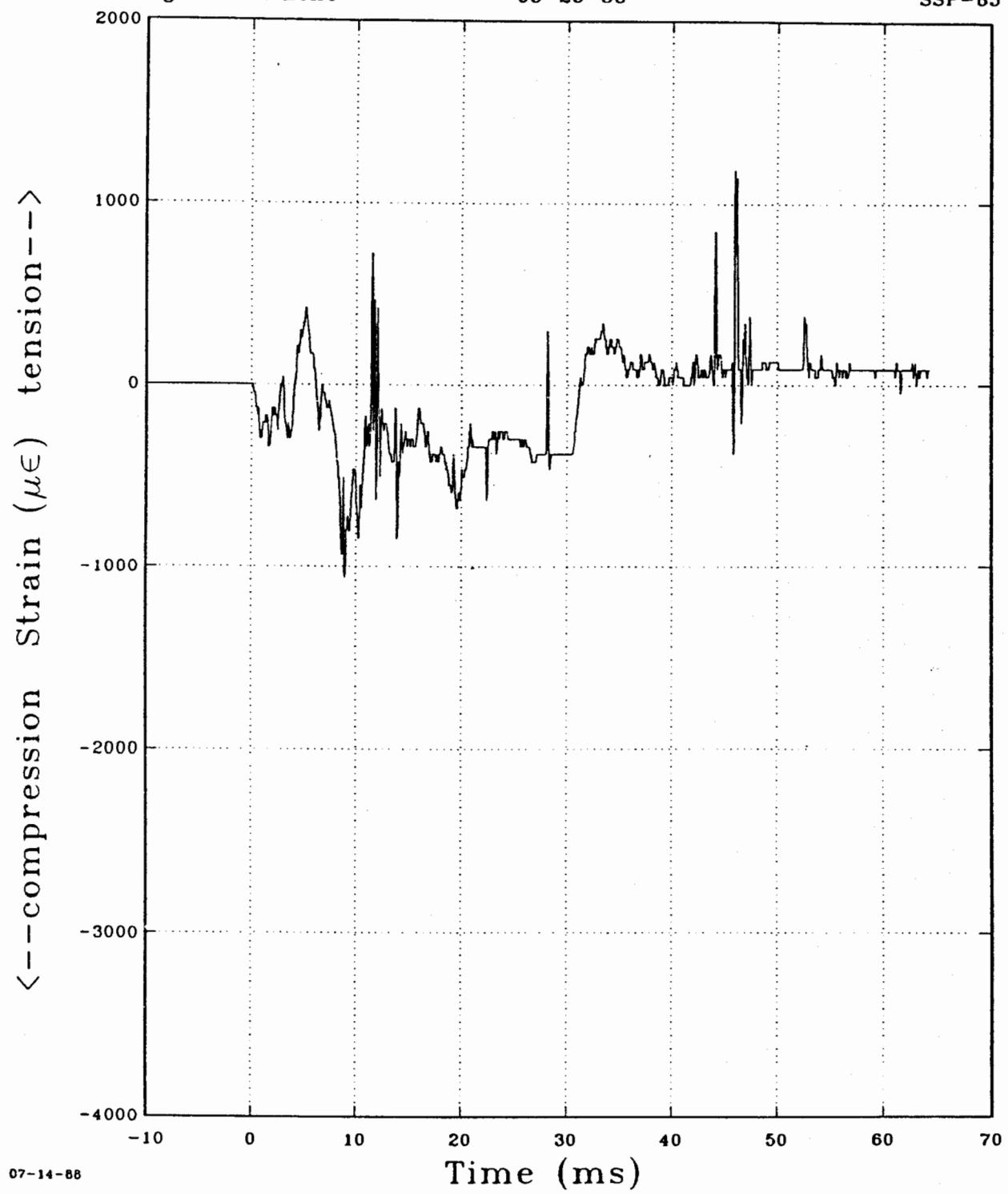
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HB-IV Helicopter Air Drop Strain at 0 Degrees

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
05-25-88

W61-4
SSP-85



07-14-88

SNL1
5144

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AECH

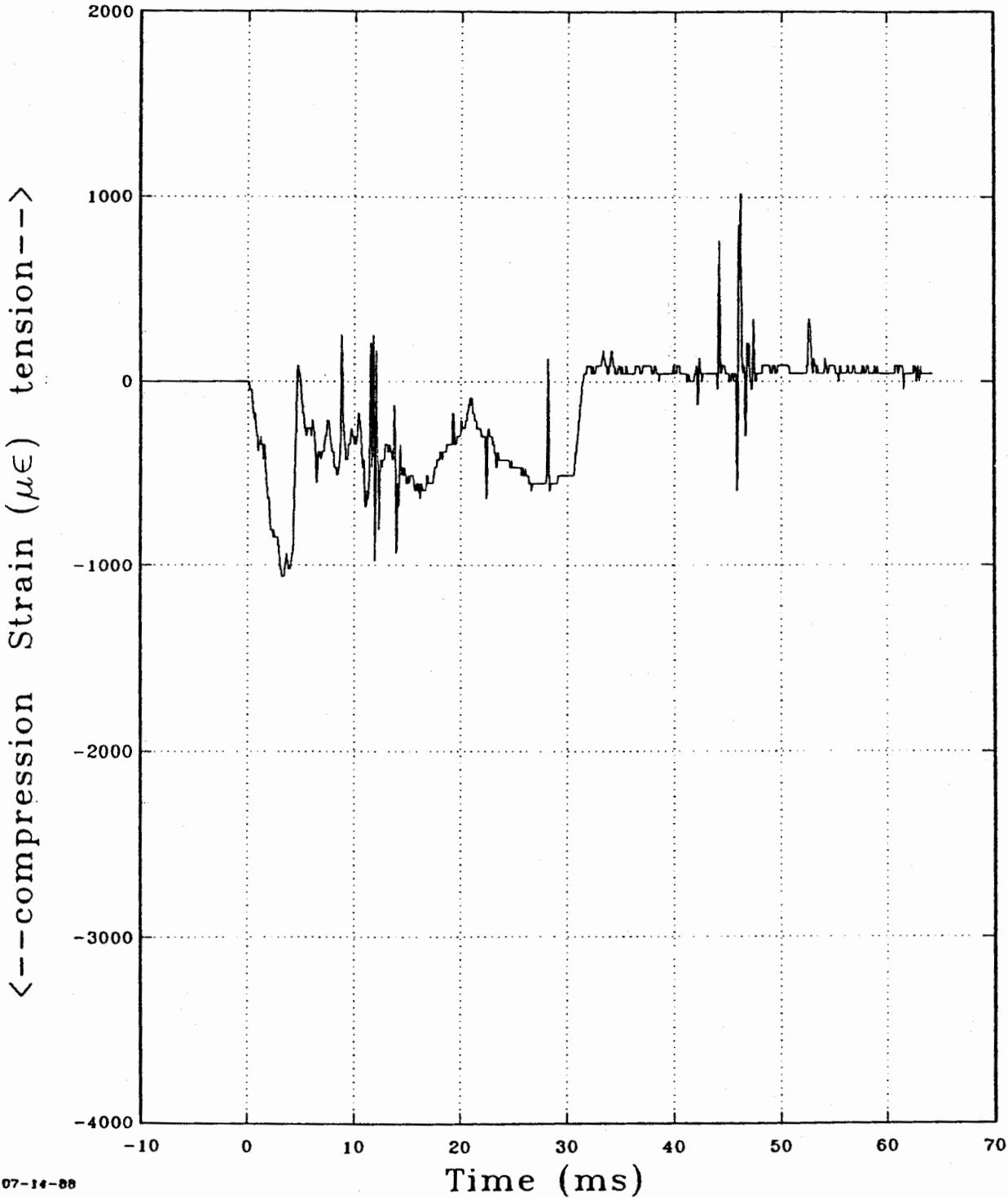
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HB-IV Helicopter Air Drop Strain at 120 Degrees

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
05-25-88

W61-4
SSP-85



07-14-88

SNLA
5114

AECH

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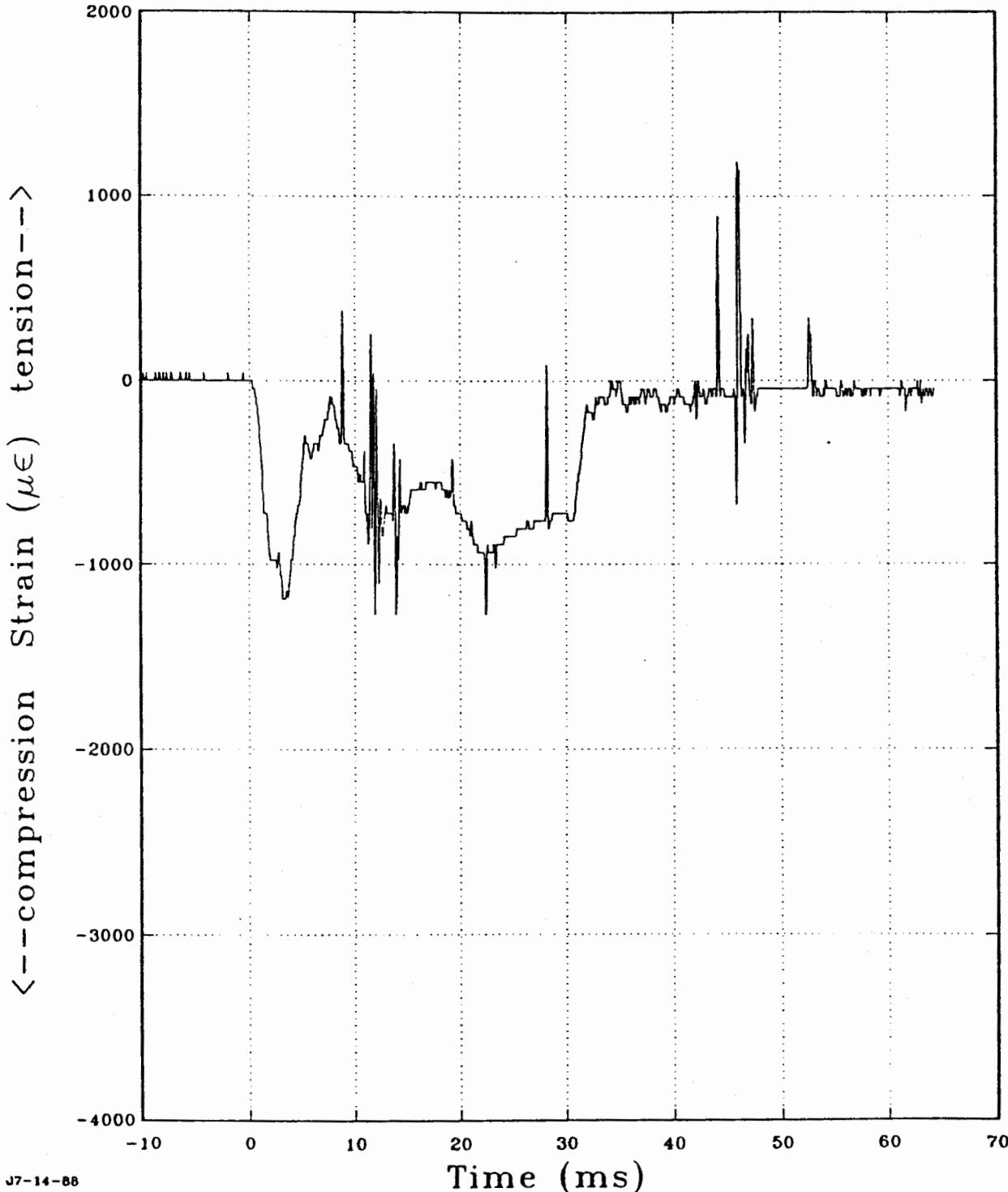
UNCLASSIFIED

HB-IV Helicopter Air Drop Strain at 240 Degrees

Analog LPF: 4800 Hz
Digital LPF: none

Test Date
05-25-88

W61-4
SSP-85



J7-14-88

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APPENDIX D
Photo-Optical Data

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DOE
b(3)

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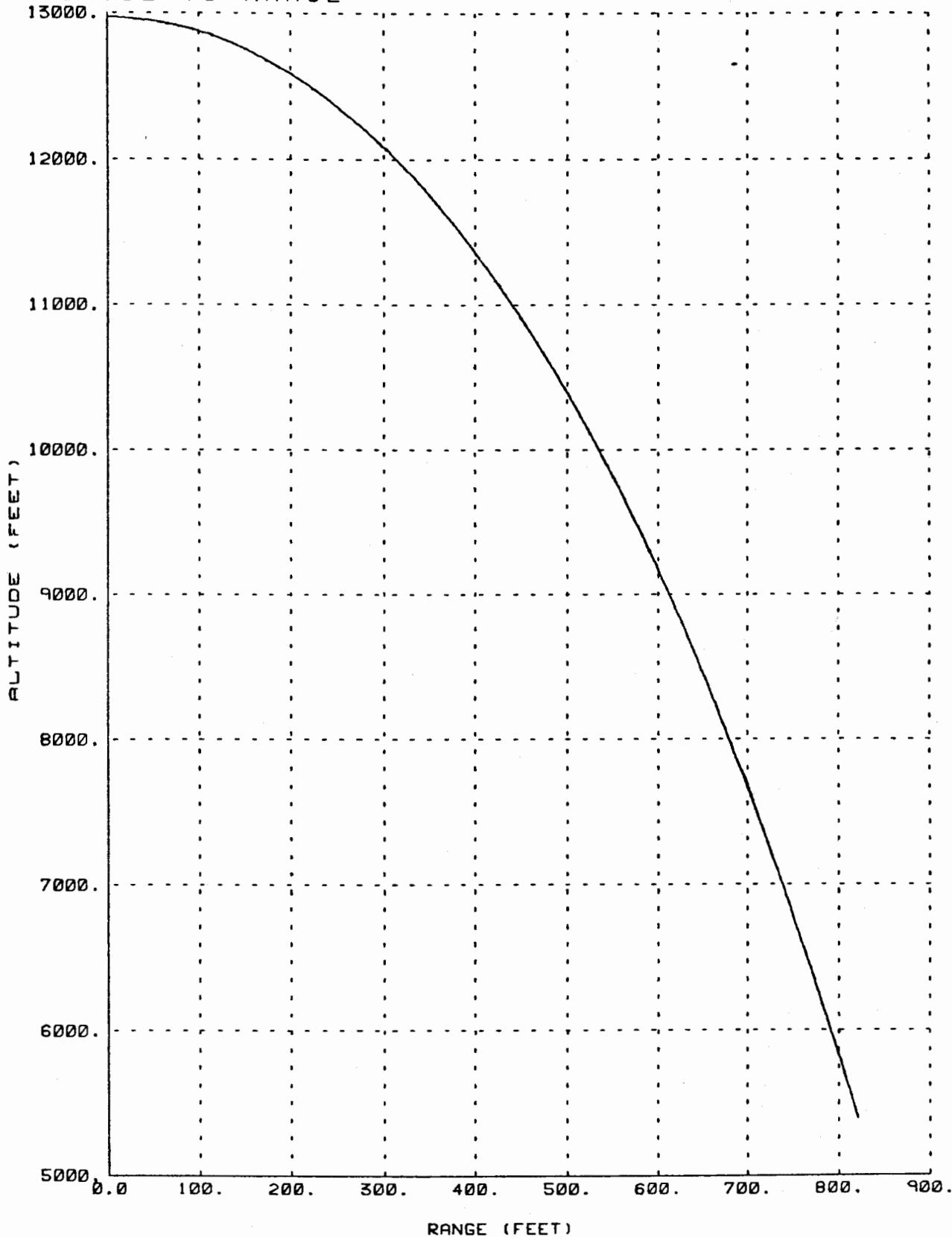
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R719500
ALTITUDE VS RANGE

OPTICAL



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DOE
(S)

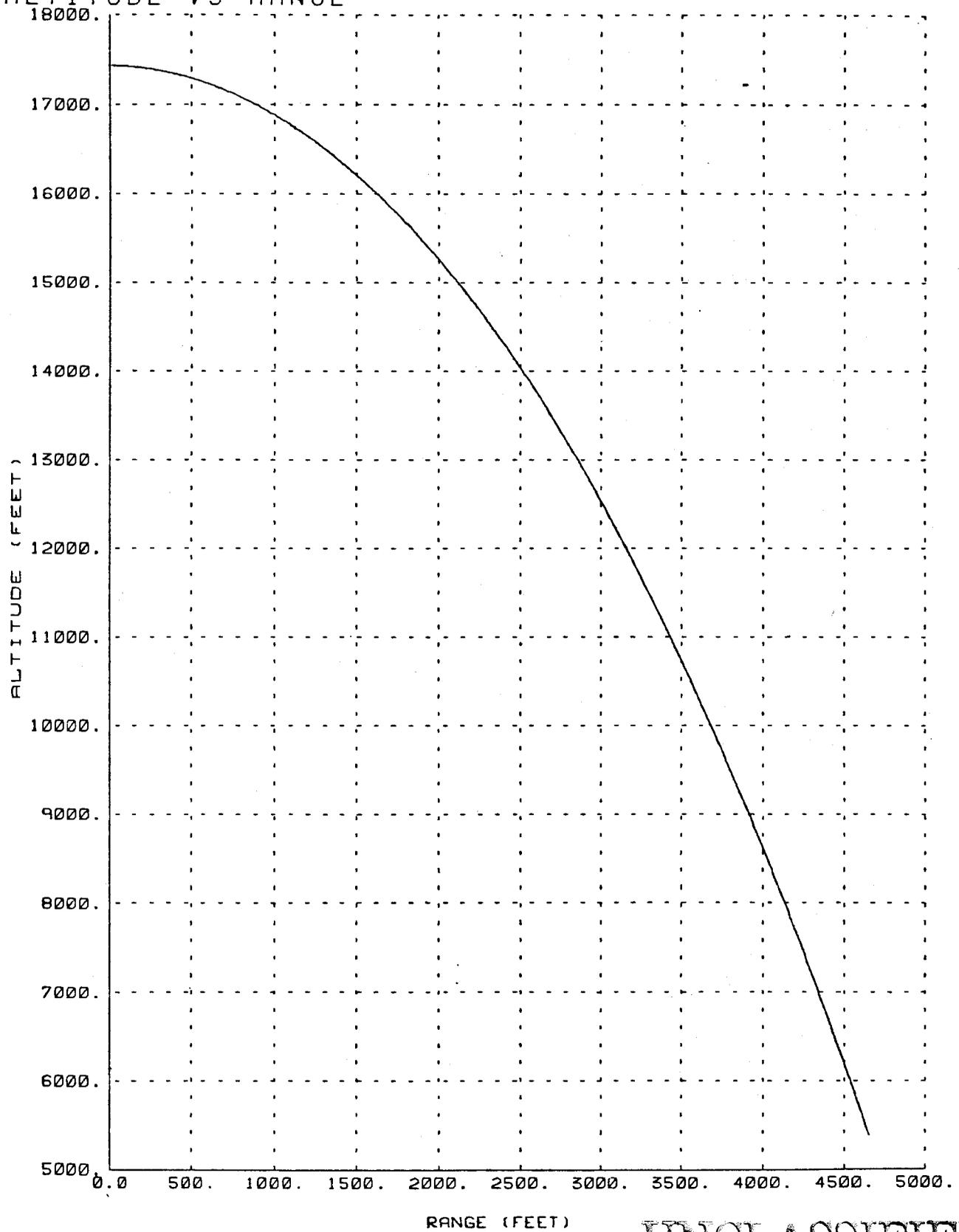
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R719505
ALTITUDE VS RANGE

OPTICAL



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DOE
b(3)

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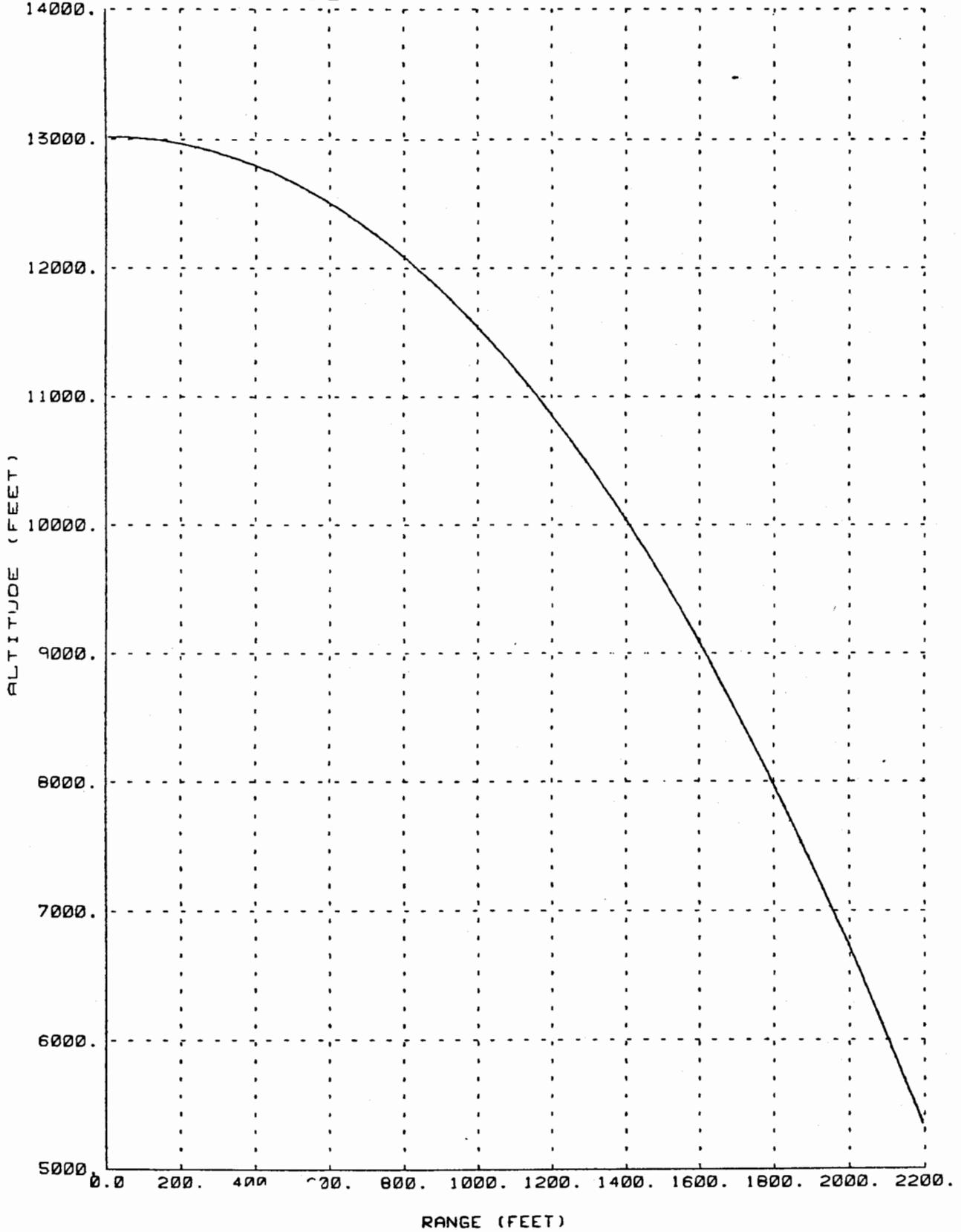
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R719506
ALTITUDE VS RANGE

OPTICAL



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DOE
(S)

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UNCLASSIFIED

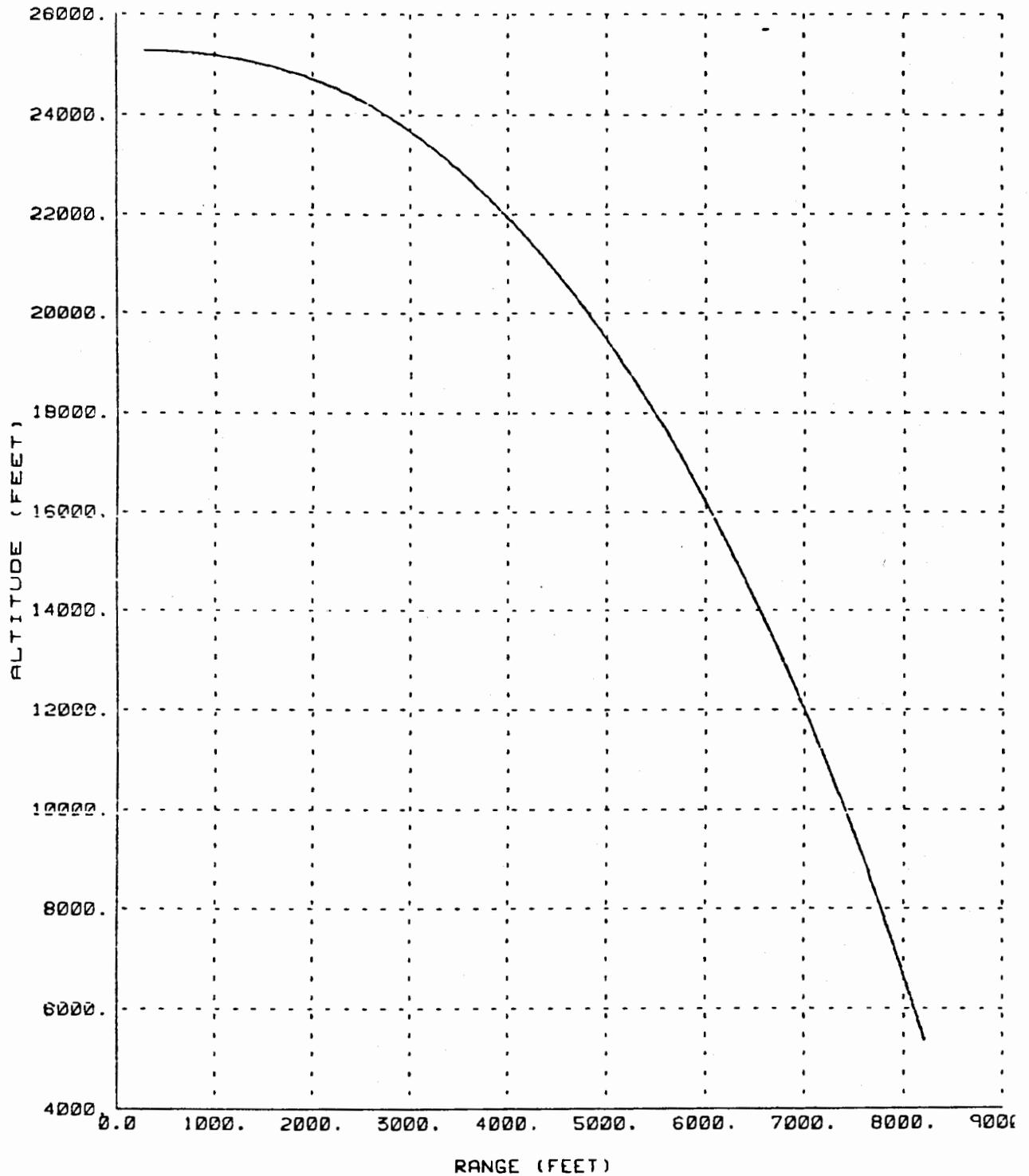
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R719507

OPTICAL

ALTITUDE VS RANGE



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UNCLASSIFIED

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DOE
b(3)

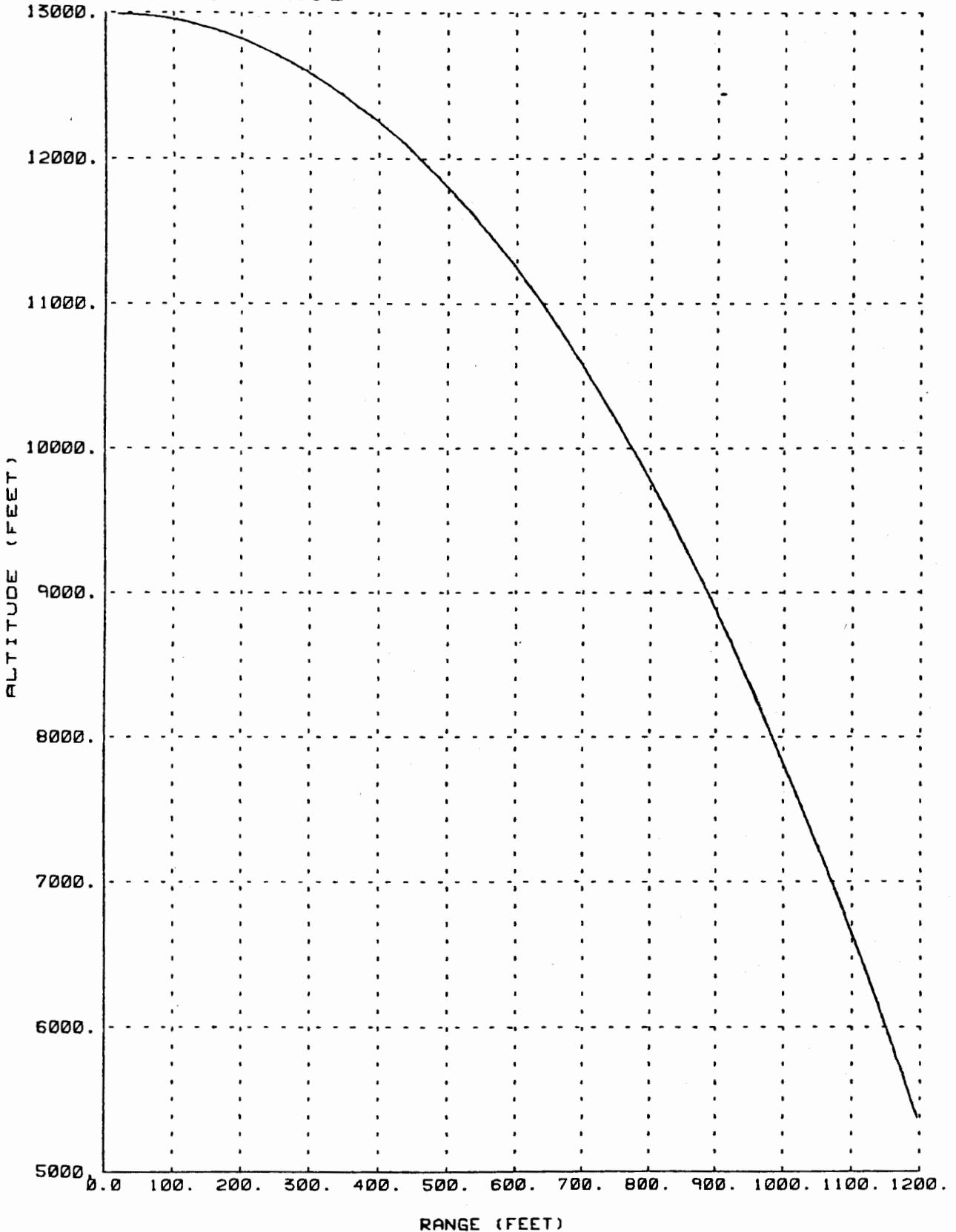
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ADDA

UNCLASSIFIED

R719510
ALTITUDE VS RANGE

OPTICAL



ADDA

UNCLASSIFIED

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DOE
(S)

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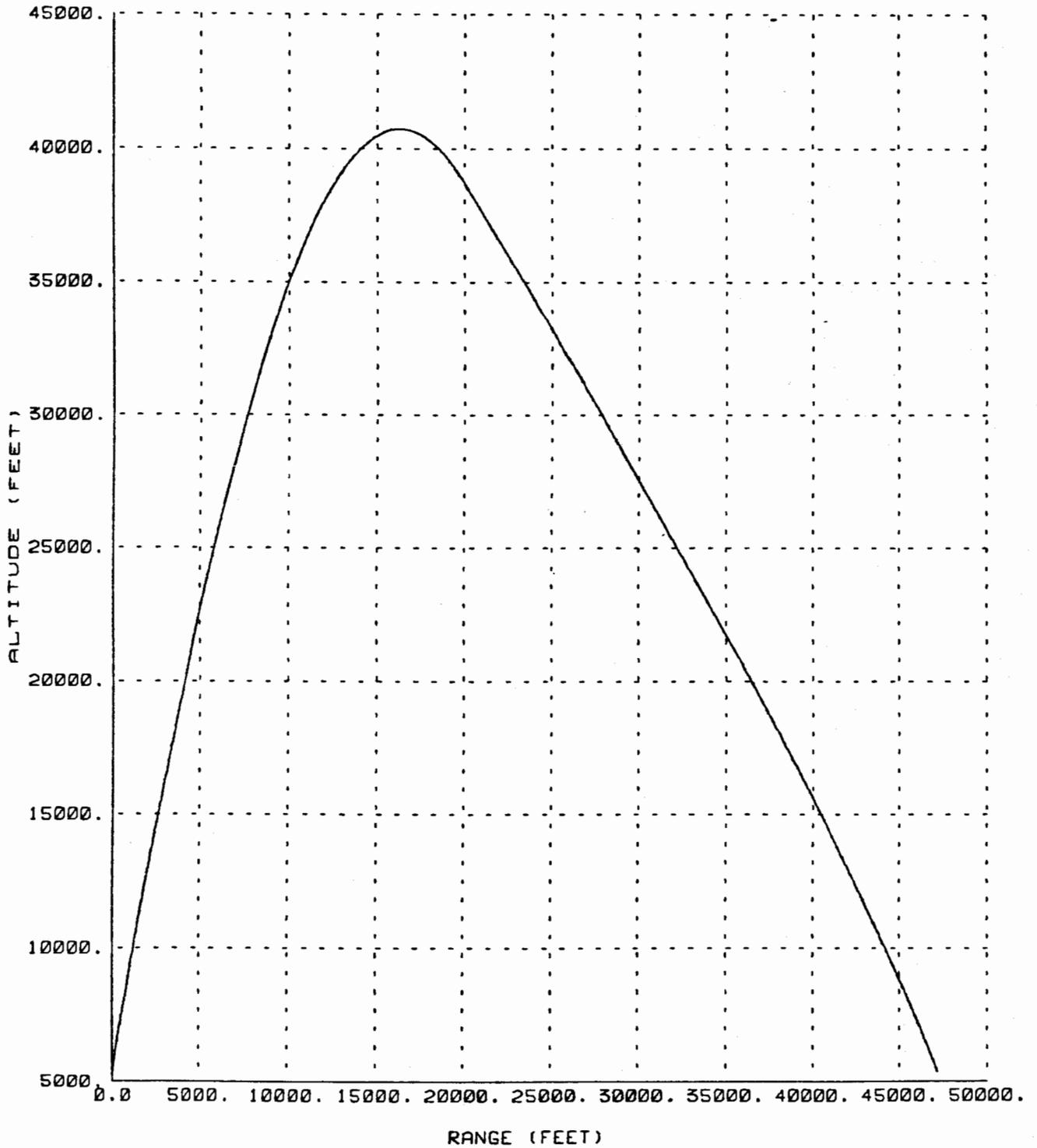
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R719511

OPTICAL

ALTITUDE VS RANGE



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APPENDIX E
JTA Readouts

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Data Processor Data List
End Event Data

T = Td (SA3167)
1 = TR1
2 = TR2
5 = Neutrons in Window A
6 = Neutrons in Window B
7 = A Occurred (SA3167)
8 = B Occurred (SA3167)
78 = A Before B (SA3167)
87 = B Before A (SA3167)
3D = DT [TR1 to Neutron Current Pulse (I1)]
3A = Fault Current (I1)
3B = PW [Neutron Current Pulse (I1)]
3C = Number of Crossings (I1)
4D = DT [TR2 to Neutron Current Pulse (I2)]
4A = Fault Current (I2)
4B = PW [Neutron Current Pulse (I2)]
4C = Number of Crossings (I2)
5I = Integral of ND1 (Total Neutrons)
6I = Integral of ND2 (Total Neutrons)
1T to 16I Decoded Same as Above
Self-Check Data

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HELLBENDER I
1-27-87

MC 3801 S/N BBN-X009-B85
MC 3802 S/N BBN-X010-A85

Self-Check Data

T = 000
1 = 1
2 = 1
5 = 1
5 = 1
6 = 1
8 = 1
78 = 0
87 = 0
3D = 064
3A = 0
3B = 007
3C = 1
4D = 064
4A = 0
4B = 007
4C = 1
5I = 181
6I = 208
1T = 117
11 = 1
12 = 1
15 = 1
16 = 1
17 = 1
18 = 1
178 = 0
187 = 1
13D = 065.5
13A = 0
13B = 007.5
13C = 1
14D = 060.5
14A = 0
14B = 005.5
14C = 2
15I = 064
16I = 052

DOE
b(3)

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UNCLASSIFIED

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HELLBENDER II
6-29-87

MC	3801	S/N	BBN-X009-B85
MC	3802	S/N	BBN-X010-A85

Self-Check Data

T = 001
 1 = 1
 2 = 1
 5 = 1
 6 = 1
 7 = 1
 8 = 1
 78 = 1
 87 = 0
 3D = 064
 3A = 0
 3B = 007
 3C = 1
 4D = 064
 4A = 0
 4B = 007
 4C = 1
 5I = 182
 6I = 217
 1T = 118
 11 = 1
 12 = 1
 15 = 1
 16 = 1
 17 = 1
 18 = 1
 178 = 1
 187 = 1
 13D = 065.5
 13A = 0
 13B = 007.5
 13C = 1
 14D = 060.5
 14A = 0
 14B = 005.5
 14C = 2
 15I = 064
 16I = 054

DOE
b(3)

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HELLBENDER III
3-3-88

MC 3801 S/N BBN-X009-B85
MC 3802 S/N BBN-X010-A85

Self-Check Data

T = 000
1 = 1
2 = 1
5 = 1
6 = 1
7 = 0
8 = 0
78 = 0
87 = 0
3D = 064
3A = 0
3B = 007.5
3C = 1
4D = 064
4A = 0
4B = 007
4C = 1
5I = 208
6I = 130
1T = 117
11 = 1
12 = 1
15 = 1
16 = 0
17 = 1
18 = 1
178 = 0
187 = 1
13D = 065.5
13A = 0
13B = 007.5
13C = 1
14D = 060.5
14A = 0
14B = 005.5
14C = 2
15I = 060
16I = 036

DOE
b(3)

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UNCLASSIFIED

HELLBENDER IV
6-14-88

MC 3801 S/N BBN-X1012-A87
MC 3802 S/N BBN-X1014-C88

Self-Check Data

T = 000
1 = 1
2 = 1
5 = 1
6 = 1
7 = 0
8 = 0
78 = 0
87 = 0
3D = 063
3A = 0
3B = 007.5
3C = 1
4D = 063.5
4A = 0
4B = 007
4C = 1
5I = 195
6I = 228
1T = 118
11 = 1
12 = 1
15 = 1
16 = 1
17 = 1
18 = 1
178 = 0
187 = 1
13D = 065.5
13A = 0
13B = 007.5
13C = 1
14D = 060.5
14A = 0
14B = 005.5
15I = 057
16I = 052

DOE
b(3)

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MK-11/I
1-12-88

MC 3801 S/N BBN-X008-B85
MC 3802 S/N L-85

Self-Check Data

T = 000
1 = 1
2 = 1
5 = 1
6 = 1
7 = 0
8 = 0
78 = 0
87 = 0
3D = 064
3A = 0
3B = 006.5
3C = 1
4D = 064
4A = 0
4B = 006.5
4C = 1
5I = 160
6I = 205
1T = 118
11 = 1
12 = 1
15 = 1
16 = 1
17 = 1
18 = 1
178 = 0
187 = 1
13D = 065.5
13A = 0
13B = 007.5
13C = 1
14D = 060.5
14A = 0
14B = 005.5
14C = 2
15I = 051
16I = 045

DOE
b(3)

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MARK 11/II
4-26-88

MC 3801 S/N BBN-X008-B85
MC 3802 S/N L-85

Self-Check Data

T = 000
1 = 1
2 = 1
5 = 1
6 = 1
7 = 0
8 = 0
78 = 0
87 = 0
3D = 064
3A = 0
3B = 006.5
3C = 1
4D = 064
4A = 0
4B = 006.5
4C = 1
5I = 220
6I = 165
1T = 118
11 = 1
12 = 1
15 = 1
16 = 1
17 = 1
18 = 1
178 = 0
187 = 1
13D = 065.5
13A = 0
13B = 007.5
13C = 1
14D = 060.5
14A = 0
14B = 005.5
14C = 2
15I = 047
16I = 045

DOE
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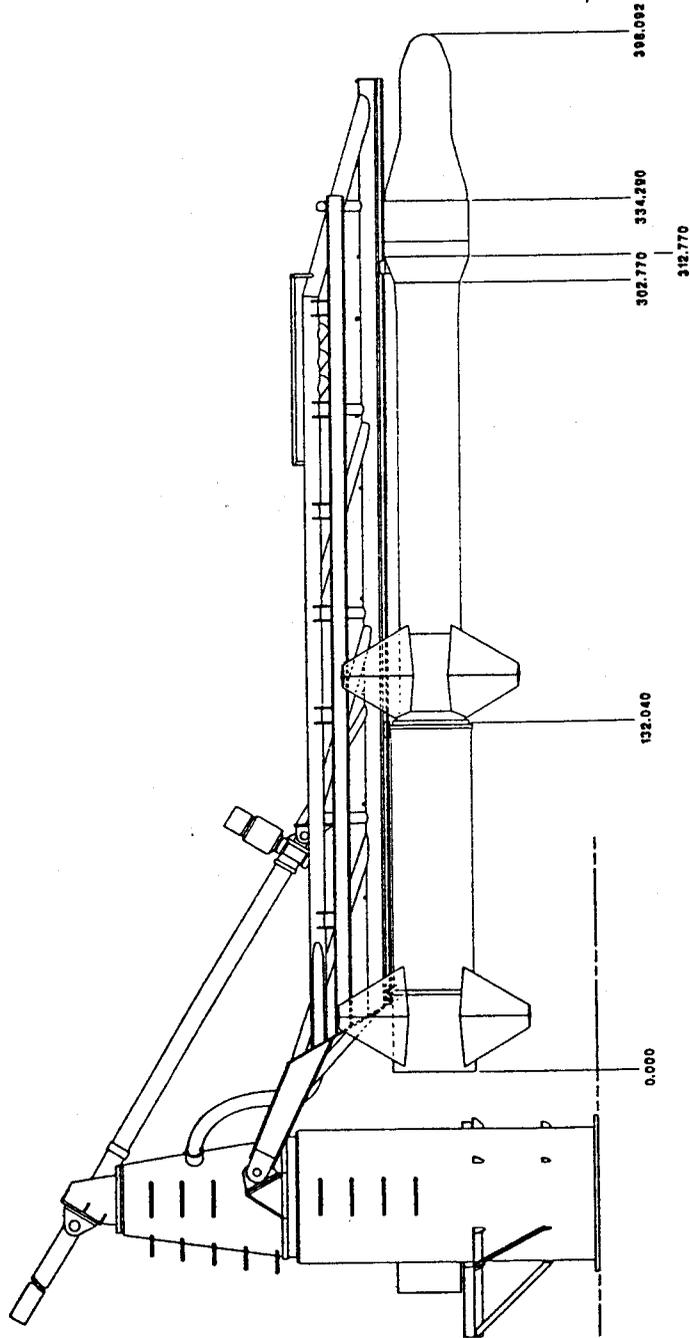
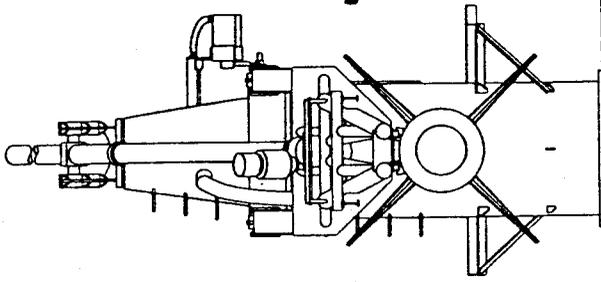
APPENDIX F
Mk-11 Rocket Test Specifications

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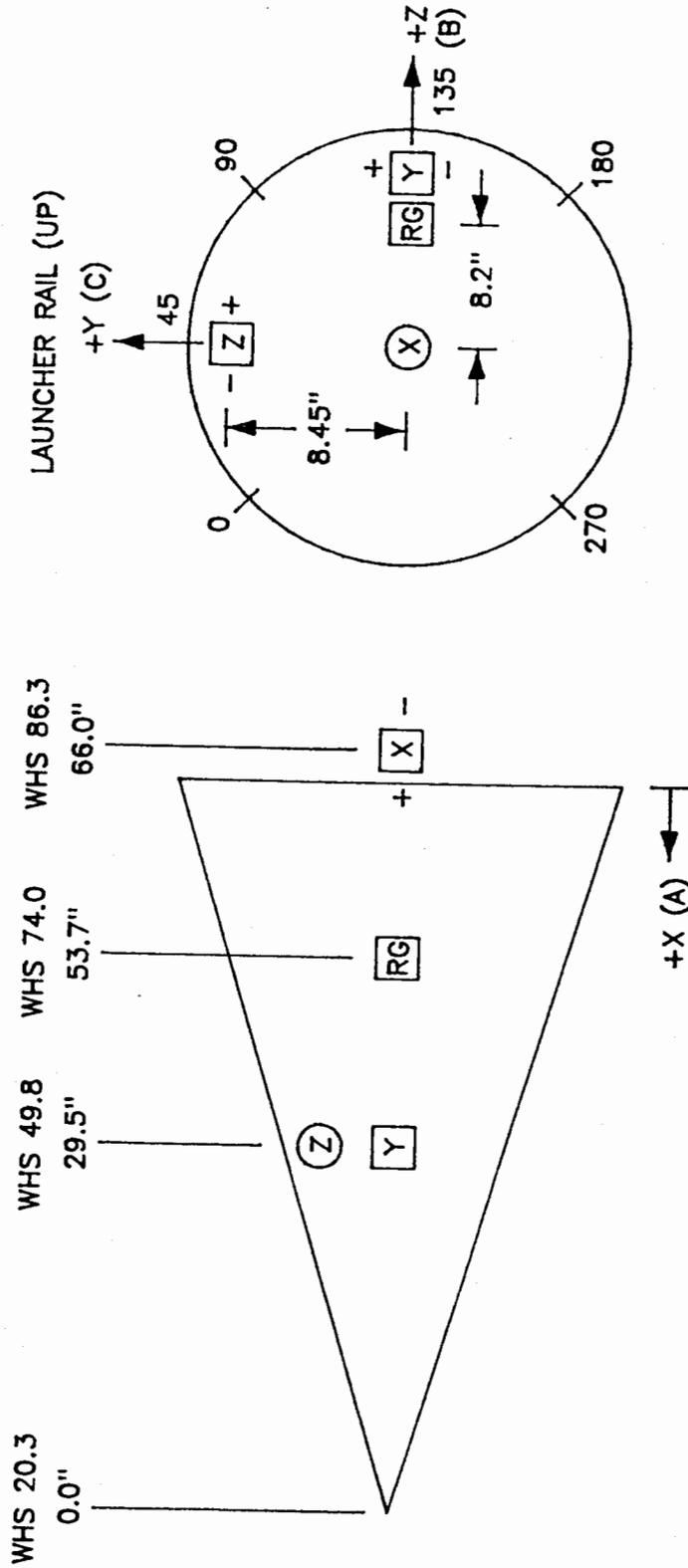


TALOS / HONEST JOHN / MK11 APPLICATION

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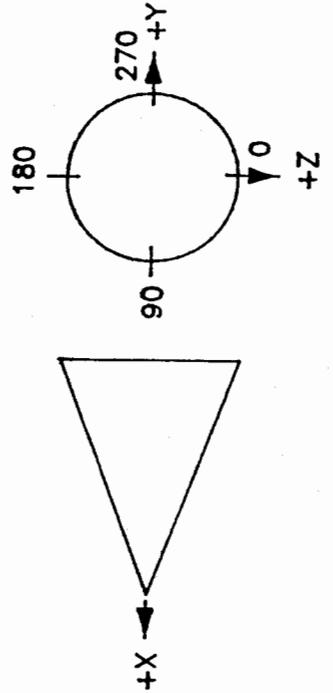
TRANSDUCER LOCATIONS AND SIGN CONVENTIONS



NOTE: ALL ROTATIONS (A,B,C) ARE POSITIVE IN THE CLOCKWISE DIRECTION LOOKING IN THE POSITIVE (X,Y,Z) AXIS

MASS PROPERTIES

- WT: 1314.2 LBS
- XBAR: 30.37 IN (WHS 50.67)
- YBAR: .0008 IN
- ZBAR: .0025 IN
- RBAR: .0026 IN
- PAT: .130 DEG
- IXX: 38575 IN-LB2
- IYY: 466847 LB-IN2
- IZZ: 468524 LB-IN2
- IXY: 802.7 LB-IN2
- IXZ: 546.5 LB-IN2
- IYZ: -721.9 LB-IN2



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MK11 ROCKET TEST SPECIFICATIONS

	<u>FIRST STAGE</u>	<u>SECOND STAGE</u>
MOTOR TYPE	TALOS	IMPROVED HONEST JOHN
LENGTH (IN)	133	164.5
DIAMETER (IN)	31	24.5
WEIGHT (LBS) FULL	4278	2890
EMPTY	1475	1227
SPEC IMPULSE (LBF-SEC/LBM)	213	215
BURN TIME (SEC)	5.75	3.4
AVERAGE THRUST (LBF)	109800	100000

TOTAL SYSTEM WEIGHT AT LAUNCH: 9353.5 LBS (MEASURED)

TOTAL SYSTEM LENGTH AT LAUNCH: 398 IN = 33.2 FT

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Kirtland AFB, NM 87117-6008

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Attn: D. Rosson
PO Box 5400
Albuquerque, NM 87115-5000

3-8A M0737B Los Alamos National Laboratory
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J. R. Conn, WT/WP, MS-F631
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J. Holt, WT/WP, MS-F631
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Germantown, MD 20874

10-11A M0800 E. E. Ives, 8100
J. A. Wackerly, 8524

12A 1522 J. T. Black
13A 2300 J. L. Wirth
14A 2500 R. L. Schwoebel
15A 5100 H. W. Schmitt
16A 5110 C. C. Burks
17A 5111 D. L. McCoy
18-19A 5111 P. R. Hooper
20A 5140 C. M. Tapp
21A 5141 C. A. Harris
22A 5143 R. D. Robinett
23A 5144 D. E. Ryerson
24A 5160 G. R. Otey
25A 5161 K. D. Nokes
26A 5165 G. R. Otey, Actg
27A 5165 K. R. Eklund
28A 5165 W. J. Patterson
29A 7200 C. H. Mauney
30A 9122 R. H. Braasch
31-35A 3141 S. A. Landenberger
36A 3151 W. I. Klein
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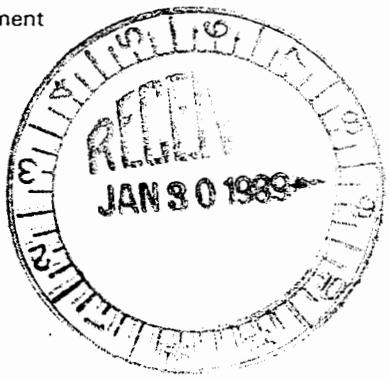
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